

## Material - ASTM A 29 8625

## Standard Specification for Hot - Cold Finished Carbon and Alloy Steel Bars

**Group - Ferrous Mild Steel Alloys** 

Sub Group - ASTM A 29 8625 Hot - Cold Finished Carbon and Alloy Steel Bars

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Bar, Wire, Tube and Forging

| Chemical Composition |      |               | Heat Treatment   |                        |
|----------------------|------|---------------|--|------------------------|
| Carbon               | C %  | 0.230 - 0.280 | As- Cast or Normalising or Annealing or Hardening +<br>Tempering |                        |
| Silicon              | Si % | 0.150 - 0.300 |  |                        |
| Manganese            | Mn % | 0.700 - 0.900 |  | nooling or Hordoning I |
| Phosphorus           | Р%   | 0.035 max.    |  |                        |
| Sulphur              | S %  | 0.040 max.    |  |                        |
| Chromium             | Cr % | 0.400 - 0.600 |  |                        |
| Molybdenum           | Mo % | 0.150 - 0.250 |  |                        |
| Nickel               | Ni % | 0.400 - 0.700 |  |                        |
| Copper               | Cu % | 0.350 max.    | Mechanical Properties  |                        |
| Niobium              | Nb % | 0.025 max.    | Tensile Strength in Mpa  | -                      |
| Vanadium             | V %  | 0.050 max.    | Yield Strength in Mpa  | -                      |
| Aluminium            | Al % | 0.020 max.    | Elongation in %  | -                      |
| Iron                 | Fe % | Balance       | Reduction of Area in %   | -                      |
| -                    | -    | -             | Hardn <mark>ess in BH</mark> N                                   | 0                      |
| -                    | -    | -             | Impac <mark>t in Joule</mark>                                    | 0                      |

| Cross Reference Table |          |           |                              |  |
|-----------------------|----------|-----------|------------------------------|--|
| Material              | Standard | Country   | Grade Belong to the Industry |  |
| A915 Grade SC 8625    | UNS      | USA       | Casting                      |  |
| J12595                | UNS      | USA       | Bar, Wire, Tube and Forging  |  |
| A 505 8625            | ASTM     | USA       | Bar, Wire, Tube and Forging  |  |
| 8625                  | AISI     | USA       | Bar, Wire, Tube and Forging  |  |
| 8625                  | SAE      | USA       | Bar, Wire, Tube and Forging  |  |
| 8625                  | AMS      | USA       | Bar, Wire, Tube and Forging  |  |
| 8625                  | AS       | Australia | Bar, Wire, Tube and Forging  |  |

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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